

EXCLUSIVE ON-TREND GOODS

Get retail inspired apparel
& drinkware, only available
from NC Custom



ACE^{USA}

A DIVISION OF  **NC CUSTOM**
GET AHEAD



We are proud to announce that a portion of the proceeds from sales of the ACE line will be donated to Parks Canada.



ABOUT US

ACE USA, established in the Pacific Northwest, is a leader in the resort and travel industry for over 60 years. Known for its active lifestyle apparel, ACE USA is a brand which manufactures trend-right garments and designs for today’s most discerning customers. ACE USA is popularly known as a “collections builder,” with products ranging from apparel to headwear to drinkware and more. ACE combines industry-leading products with a 10+ member design team that curates collections to match color palettes, designs and themes. Our customers include the largest travel and resort destinations, hotels, cruise lines, museums and more.

ACE is an expert in all facets of printing, ranging from one-color to highly technical specialty inks, photo real and high color prints. Its industry-leading facility includes screen print, sublimation, pad print, embroidery, heat transfer and more.

ACE is being introduced to the corporate marketplace exclusively via NC Custom.

In addition, ACE is proud to be giving back a portion of the proceeds from the sales of its corporate line to Parks Canada.

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PRINT CAPABILITIES & CUSTOM DECORATION METHODS

<p>PHOTO REFERENCE:</p>	 <p>CAVIAR PRINT</p>	 <p>DISCHARGE PRINTING</p>	 <p>DYE SUBLIMATION</p>	 <p>FOIL</p>	 <p>HIGH COLOR SCREEN PRINT</p>	 <p>GLOW IN THE DARK SCREEN PRINT</p>
<p>WHAT IT IS?</p>	<p>Caviar Print is a technique where small beads are used to create the design on the fabric.</p>	<p>Discharge printing is the process of using water-based inks to bleach the original dye out of a shirt and replacing it with whatever dye color you choose.</p>	<p>Dye sublimation printing is a printing technique that involves applying a heat press to vaporize the ink and make the graphic. Available full, hood, and or pocket locations</p>	<p>Foil printing is a specialty printing process which uses heat, pressure and metallic paper (foil).</p>	<p>Screen printing is a technique that involves using a woven mesh screen to support an ink-blocking stencil to receive a desired image.</p>	<p>To create a glow-in-the-dark effect, a phosphorescent ink is printed atop a light reflecting white under base.</p>
<p>PHOTO REFERENCE:</p>	 <p>PHOTOREALISTIC SCREEN PRINT</p>	 <p>SUEDE/FLOCK</p>	 <p>GEL SCREEN PRINT</p>	 <p>EMBROIDERY</p>	 <p>HIGH COLOR EMBROIDERY</p>	 <p>PUFF EMBROIDERY</p>
<p>WHAT IT IS?</p>	<p>A photorealistic screen print is a technique that involves using multiple screens to create an image on a shirt.</p>	<p>Suede/Flock Screen Printing is where we apply color, adhesive and deposit many small fiber particles (called flock) or suede onto a t-shirt or apparel surface.</p>	<p>Gel Screen Printing adds a layer of "high density" gel on top of your screen-printed t-shirt or garment creating an amazing, decorative 3-D coating.</p>	<p>Embroidery is the craft of decorating fabric or other materials using a needle to apply thread or yarn.</p>	<p>High Color Embroidery is decorating your fabric or item with high color and high intensity thread.</p>	<p>This is the embroidery where a piece of the art or lettering puffs out above the rest. This is done by using 3-D Embroidery foam.</p>



**L85040
MEN'S POLAR FLEECE JACKET**

Full zip jacket with zip through collar, zippered hand pockets, and detail seaming.

Fabrication: 7.75 oz. 100% polyester cationic dyed fleece with anti-pill finish

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Embroidery

Setup: Up to 6,000 stitches - \$105.30 (g)

MSRP:

48 pc: \$68.81 (c)

72 pc: \$66.47 (c)

144 pc: \$64.15 (c)

Price includes 1 location and up to 6k stitches.

For additional locations or colours, please call for a quote.

GARMENT COLOURS:



**L85042
LADIES' POLAR FLEECE JACKET**

Full zip jacket with zip through collar, zippered hand pockets, and detail seaming.

Fabrication: 7.75 oz. 100% polyester cationic dyed fleece with anti-pill finish

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Embroidery

Setup: Up to 6,000 stitches - \$105.30 (g)

MSRP:

48 pc: \$65.31 (c)

72 pc: \$62.97 (c)

144 pc: \$60.65 (c)

Price includes 1 location and up to 6k stitches.

For additional locations or colours, please call for a quote.

GARMENT COLOURS:





**L85041
MEN'S POLAR FLEECE VEST**

Full zip vest with zip through collar, zippered hand pockets, and detail seaming.

Fabrication: 7.75 oz. 100% polyester cationic dyed fleece with anti-pill finish

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Embroidery

Setup: Up to 6,000 stitches - \$105.30 (g)

MSRP:

48 pc: \$58.31 (c)

72 pc: \$55.97 (c)

144 pc: \$53.65 (c)

Price includes 1 location and up to 6k stitches.

For additional locations or colours, please call for a quote.

GARMENT COLOURS:



**L85024
LADIES' PULLOVER WHISPER FLEECE**

Hooded sweatshirt with kangaroo pocket and raw edge at hem. Extra wide pull strings. Whisper Fleece is made from extra long fibers giving a super soft hand feel for cozy comfort.

Fabrication: 8.5 oz. 55% cotton, 45% polyester lightweight fleece

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$55.97 (c)

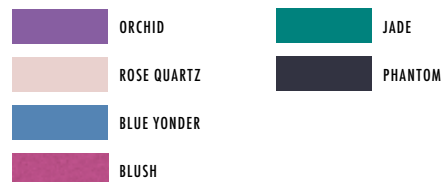
72 pc: \$53.65 (c)

144 pc: \$51.31 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:





**L85025
LADIES' WHISPER FLEECE HOODIE**

Full zip, hooded sweatshirt with kangaroo pockets. Extra wide pull strings. Whisper Fleece is made from extra long fibers giving a super soft hand feel for cozy comfort.

Fabrication: 8.5 oz. 55% cotton, 45% polyester lightweight fleece

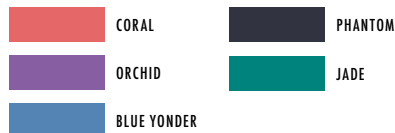
Sizes: S-2XL - Add \$2.80 (G) for 2XL
 Decoration: Screen Print
 Setup is \$67.50 (G)

MSRP:
 48 pc: \$62.97 (c)
 72 pc: \$60.65 (c)
 144 pc: \$58.31 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:



**L85029
MEN'S WHISPER FLEECE HOODIE**

Full zip, hooded sweatshirt with kangaroo pockets. Extra wide pull strings. Whisper Fleece is made from extra long fibers giving a super soft hand feel for cozy comfort.

Fabrication: 8.5 oz. 55% cotton, 45% polyester lightweight fleece

Sizes: S-2XL - Add \$2.80 (G) for 2XL
 Decoration: Screen Print
 Setup is \$67.50 (G)

MSRP:
 48 pc: \$72.31 (c)
 72 pc: \$69.97 (c)
 144 pc: \$67.65 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:





USB3000



USB4000



**USB3000
HEAVYWEIGHT FLEECE PULLOVER
HOODED SWEATSHIRT**

Strong & soft 8.3 oz ringspun preshrunk fleece with reinforced lycra collar & cuffs. Double-lined hood with matching drawstring. Durable double-needled kangaroo pouch pocket, hood, shoulder & arm seams.

Fabrication: 80% Cotton / 20% Polyester

Sizes: S-2XL

Screen print: Setup charge \$65(G)

Embroidery: Setup charge \$97.50(G)

Please call for 2XL price

MSRP:

48 pc: \$46.63 (c)

96 pc: \$44.91 (c)

288 pc: \$43.18 (c)

576 pc: \$41.44 (c)

**USB4000
DYE SUB HOODIE**

MSRP:

48 pc: \$69.92 (c)









144 pc: \$66.58 (c)

250 pc: \$63.42 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 BLACK	 OXBLOOD
 NAVY	 ARMY
 CHARCOAL HEATHER	 BLUE FOG
 HEATHER GRAY	 MINT

**L85032
LADIES' SLUB V-NECK**

Slightly A-line v-neck t-shirt with ribbing, set-in sleeves, and elliptical hem.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$21.67 (c)

72 pc: \$20.51 (c)

144 pc: \$19.35 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 POOL	 LILAC
 PALACE BLUE	 DUSTY ROSE
 ARMY	 HARVEST
 PHANTOM	 HOT CORAL
 CLAY BLUE	 BLACK

SLUB T-SHIRTS • TRENDY LEISUREWEAR



**L85030
ADULT SLUB CREW NECK**

Modern fit crew neck t-shirt with ribbing and set in sleeves.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$22.15 (c)

72 pc: \$20.97 (c)

144 pc: \$19.81 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 BLACK	 PHANTOM
 BLUE FOG	 RANGER
 DOVE GREY	 TURKISH COFFEE
 HARVEST	 CLASSIC BLUE
 NAVY	 JESTER RED
 OXBLOOD	 AUTUMN



**L85039
ADULT SLUB V-NECK**

Modern fit v-neck t-shirt with ribbing and set in sleeves.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$22.15 (c)




72 pc: \$20.97 (c)

144 pc: \$19.81 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 OXBLOOD
 NAVY
 PHANTOM



**L85063
LADIES' SLUB LONG SLEEVE**

Fitted, drop-tail, crew neck t-shirt with ribbed collar, cuffs.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$23.31(c)

72 pc: \$22.15 (c)

144 pc: \$20.97 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:



**L85064
ADULT SLUB LONG SLEEVE**

Modern fit, long sleeve, crew neck t-shirt with ribbed collar and cuffs.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$25.65 (c)

72 pc: \$24.47 (c)

144 pc: \$23.31 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:



SLUB T-SHIRTS & TANKS • TRENDY LEISUREWEAR



**L85026
LADIES' SLUB SCOOP NECK**

Fitted scoop neck t-shirt with ribbing, cap sleeves, and drop-tail hem.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$20.97 (c)

72 pc: \$19.81 (c)

144 pc: \$18.65 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 ARMY	 LILAC
 BLACK	 PALACE BLUE
 CLAY BLUE	 PHANTOM
 HARVEST	 POOL
 DUSTY ROSE	 VIOLET
 FUCHSIA	 WINE
 VINTAGE WHITE	



**L85031
LADIES' SLUB TANK**

A-line, sleeveless tank with self-fabric binding at neck and armholes and elliptical hem.

Fabrication: 5.1 oz. 60% cotton, 40% polyester

Sizes: S-2XL - Add \$2.80 (G) for 2XL

Decoration: Screen Print

Setup is \$67.50 (G)

MSRP:

48 pc: \$20.97 (c)

72 pc: \$19.81 (c)

144 pc: \$18.65 (c)

Price includes 1 colour, 1 location

For additional locations or colours, please call for a quote.

GARMENT COLOURS:

 POOL
 PALACE BLUE
 VIOLET
 PHANTOM



SILVER

**LMS315
CARABINER SHOOTER
STAINLESS STEEL**

3 oz. brushed, stainless steel shooter style shot glass with black carabiner handle.

MSRP:

- 48 pc: \$9.94 (c)
- 96 pc: \$9.65 (c)
- 288 pc: \$9.37 (c)
- 576 pc: \$9.09 (c)

HIGH QUALITY >>>



COPPER

**LMS267
MINI MULE MUG**

2 oz. stainless steel shot glass with copper plated exterior and contrast handle.

MSRP:

- 48 pc: \$10.18 (c)
- 96 pc: \$9.87 (c)
- 288 pc: \$9.59 (c)
- 576 pc: \$9.31 (c)



COPPER

**LMS268
STAINLESS STEEL DELUXE
MOSCOW MULE MUG**

18 oz. stainless steel, rounded mug with copper plated exterior, and contrast handle.

MSRP:

- 48 pc: \$17.82 (c)
- 96 pc: \$17.30 (c)
- 288 pc: \$16.80 (c)
- 576 pc: \$16.31 (c)



OLIVE

**LMS322
PATTERN MIX STONEWARE MUG**

14 oz. stoneware mug with geo texture pattern on exterior and contrast printed design on interior.

MSRP:

- 48 pc: \$15.27 (c)
- 96 pc: \$14.83 (c)
- 288 pc: \$14.39 (c)
- 576 pc: \$13.97 (c)



NAVY

>>> **CONTRAST DESIGN
ON INTERIOR**

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.

MUGS • CORPORATE DRINKWARE



TRI-TONE DESIGN >>>

LMS230 RUSTIC 3-TONE PORCELAIN MUG

15 oz. porcelain mug with speckled color interior and upper exterior, dark brown stripe, and charcoal bottom.

MSRP:
 48 pc: \$12.73 (c)
 96 pc: \$12.35 (c)
 288 pc: \$12.00 (c)
 576 pc: \$11.65 (c)



HEAVY WEIGHT >>>

LMS284 THE DARK SIDE MUG

16 oz. stoneware mug with colored matte glaze on upper exterior, and shiny cream colored, contrasting glaze on exterior base.

MSRP:
 48 pc: \$12.73 (c)
 96 pc: \$12.35 (c)
 288 pc: \$12.00 (c)
 576 pc: \$11.65 (c)



LMS314 SPECKLED MUG

12 oz. stoneware mug with speckled glaze at exterior, black glaze rim and handle, white glaze interior.

MSRP:
 48 pc: \$10.18 (c)
 96 pc: \$9.87 (c)
 288 pc: \$9.59 (c)
 576 pc: \$9.31 (c)



LMS323 ARTIFACT MUG

12 oz. color porcelain mug with color glaze at lower, band of unglazed clay, and rustic cream glaze at top exterior and interior.

MSRP:
 48 pc: \$12.73 (c)
 96 pc: \$12.35 (c)
 288 pc: \$12.00 (c)
 576 pc: \$11.65 (c)

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.



**LMS350
MATTE MARBLE STONEWARE MUG**

16oz C-handle stoneware mug with matte marble finish and solid handle.

MSRP:
48 pc: \$13.34 (c)
96 pc: \$12.95 (c)
288 pc: \$12.57 (c)
576 pc: \$12.21 (c)



GLAZED WITH REACTIVE GLAZES

**LMS279
X MARKS THE SPOT MUG**

17 oz. stoneware mug with raised "X" texture on exterior and contrast crackle glaze inside.

MSRP:
48 pc: \$10.18 (c)
96 pc: \$9.87 (c)
288 pc: \$9.59 (c)
576 pc: \$9.31 (c)



**LMS286
BEECH TREE MUG**

16 oz. stoneware mug with speckled glaze exterior and crackled glaze interior.

MSRP:
48 pc: \$12.56 (c)
96 pc: \$12.19 (c)
288 pc: \$11.84 (c)
576 pc: \$11.49 (c)



CHALKBOARD GLAZE BASE

**LMS220
HALF CHALKBOARD MUG**

16 oz. stoneware mug with shiny white upper glaze, and "chalkboard" glaze base. Ships with 2 pieces of chalk

MSRP:
48 pc: \$14.67 (c)
96 pc: \$14.25 (c)
288 pc: \$13.83 (c)
576 pc: \$13.43 (c)



MATTE BLACK

**LMS221
SCRATCH MUG**

15 oz. stoneware mug with matte black exterior and red engraved scratches opposite handle.

MSRP:
48 pc: \$13.29 (c)
96 pc: \$12.89 (c)
288 pc: \$12.52 (c)
576 pc: \$12.15 (c)

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.

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BOTTLES • CORPORATE DRINKWARE



NEON GREEN

LAKE

SMOKE

**LMS245
NEXUS WATER BOTTLE**

22 oz. Tritan water bottle with stainless steel base and cap.

MSRP:

- 48 pc: \$17.82 (c)
- 96 pc: \$17.30 (c)
- 288 pc: \$16.80 (c)
- 576 pc: \$16.31 (c)



DRIFTWOOD

GOLDEN OAK

ROSEWOOD

**LMS281
WOOD GRAIN TRAVEL BOTTLE**

16 oz. stainless steel, double wall, vacuum sealed bottle with woodgrain pattern and screw on lid.

MSRP:

- 48 pc: \$20.37 (c)
- 96 pc: \$19.78 (c)
- 288 pc: \$19.21 (c)
- 576 pc: \$18.65 (c)

EASY TO CLEAN >>>



AEGEAN

DUSTY PINK ROSE

GLACIER GREY

MARTINI OLIVE

**LMS329
OMBRE DOUBLE ENTRY BOTTLE**

17 oz. stainless steel, double wall sport bottle with silicone loop leash. Bottle has narrow mouth at top for drinking and removable bottom for easy filling and cleaning.

MSRP:

- 48 pc: \$20.37 (c)
- 96 pc: \$19.78 (c)
- 288 pc: \$19.21 (c)
- 576 pc: \$18.65 (c)

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.



WHITE

BLACK

**LMS334
CORK BASE DOUBLE WALL TUMBLER**

20oz matte finish stainless steel, double wall, vacuum sealed tumbler with cork base and push on lid with slide opening.

MSRP:
48 pc: \$23.44 (c)
96 pc: \$22.76 (c)
288 pc: \$22.09 (c)
576 pc: \$21.45 (c)



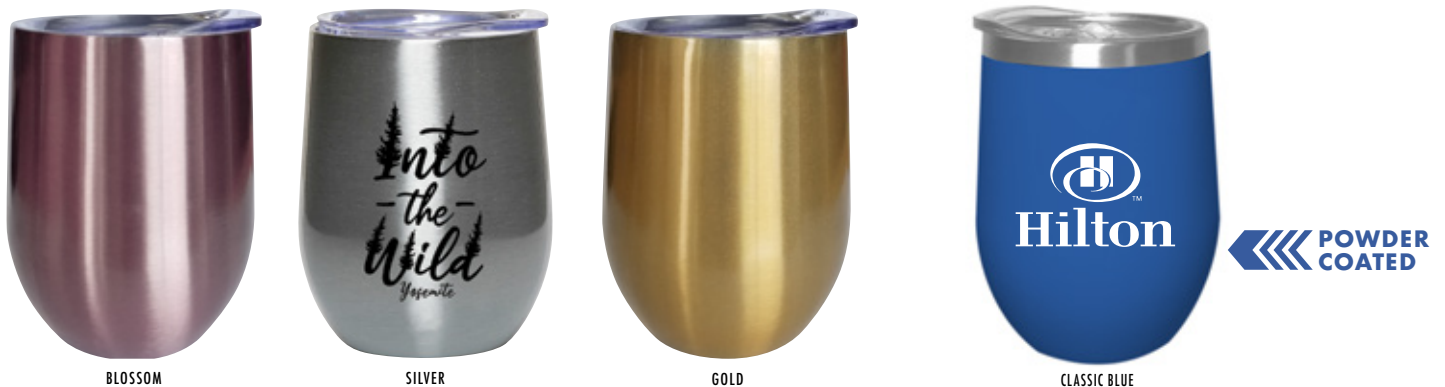
CLOSED

OPEN

**LMS161
WINE KEY**

Classic style waiter's wine opener.
Size: 4 5/8" long (closed)
Imprint color: White only

MSRP:
48 pc: \$10.18 (c)
96 pc: \$9.87 (c)
288 pc: \$9.59 (c)
576 pc: \$9.31 (c)



BLOSSOM

SILVER

GOLD

CLASSIC BLUE

**LMS300
WINE TUMBLER WITH LID**

12 oz. stainless steel, double wall, vacuum sealed wine tumbler in metallic colors, with clear plastic drinking lid.

MSRP:
48 pc: \$15.43 (c)
96 pc: \$14.98 (c)
288 pc: \$14.55 (c)
576 pc: \$14.11 (c)

**LMS321
STAINLESS STEEL WINE TUMBLER**

12 oz. stainless steel, double wall, vacuum sealed wine tumbler with clear plastic, leak-proof lid. Brushed stainless at rim, lightly textured, powder coated finish on exterior.

MSRP:
48 pc: \$14.99 (c)
96 pc: \$14.56 (c)
288 pc: \$14.13 (c)
576 pc: \$13.72 (c)

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.



JBL



SONY



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