



We are proud to announce that a portion of the proceeds from sales of the ACE line will be donated to the National Park Foundation.

We are honored to support the work of the official charity of America's National Parks.



ABOUT US

ACE USA, established in the Pacific Northwest, is a leader in the resort and travel industry for over 60 years. Known for its active lifestyle apparel, ACE USA is a brand which manufactures trend-right garments and designs for today's most discerning customers. ACE USA is popularly known as a "collections builder," with products ranging from apparel to headwear to drinkware and more. ACE combines industry-leading products with a 10+ member design team that curates collections to match color palettes, designs and themes. Our customers include the largest travel and resort destinations, hotels, cruise lines, museums and more.

ACE is an expert in all facets of printing, ranging from one-color to highly technical specialty inks, photo real and high color prints. Its industry-leading facility includes screen print, sublimation, pad print, embroidery, heat transfer and more.

ACE is being introduced to the corporate marketplace exclusively via NC Custom.

In addition, ACE is proud to be giving back a portion of the proceeds from the sales of its corporate line to the National Park Foundation.

CORPORATE DRINKWARE • MUGS







COPPER

LMS315 CARABINER SHOOTER STAINLESS STEEL

3 oz. brushed, stainless steel shooter style shot glass with black carabiner handle.

MSRP:

48 pc: \$9.94 (c) 96 pc: \$9.65 (c) 288 pc: \$9.37 (c) 576 pc: \$9.09 (c)

SILVER

LMS267 MINI MULE MUG

2 oz. stainless steel shot glass with copper plated exterior and contrast handle.

MSRP:

48 pc: \$10.18 (c) 96 pc: \$9.87 (c) 288 pc: \$9.59 (c) 576 pc: \$9.31 (c)



LMS268 STAINLESS STEEL DELUXE

MOSCOW MULE MUG

18 oz. stainless steel, rounded mug with copper plated exterior, and contrast handle.

MSRP:

48 pc: \$17.82 (c) 96 pc: \$17.30 (c) 288 pc: \$16.80 (c) 576 pc: \$16.31 (c)



ST. CLOUD Placements

LMS322 PATTERN MIX STONEWARE MUG

14 oz. stoneware mug with geo texture pattern on exterior and contrast printed design on interior.

MSRP:

48 pc: \$15.27 (c) 96 pc: \$14.83 (c) 288 pc: \$14.39 (c) 576 pc: \$13.97 (c)





Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.

MUGS • CORPORATE DRINKWARE



LMS230 RUSTIC 3-TONE PORCELAIN MUG

15 oz. porcelain mug with speckled color interior and upper exterior, dark brown stripe, and charcoal bottom.

MSRP:

48 pc: \$12.73 (c) 96 pc: \$12.35 (c) 288 pc: \$12.00 (c) 576 pc: \$11.65 (c)



LMS314 SPECKLED MUG

12 oz. stoneware mug with speckled glaze at exterior, black glaze rim and handle, white glaze interior.

MSRP:

48 pc: \$10.18 (c) 96 pc: \$9.87 (c) 288 pc: \$9.59 (c) 576 pc: \$9.31 (c)



LMS284 THE DARK SIDE MUG

16 oz. stoneware mug with colored matte glaze on upper exterior, and shiny cream colored, contrasting glaze on exterior base.

MSRP:

48 pc: \$12.73 (c) 96 pc: \$12.35 (c) 288 pc: \$12.00 (c) 576 pc: \$11.65 (c)



LMS323 ARTIFACT MUG

12 oz. color porcelain mug with color glaze at lower, band of unglazed clay, and rustic cream glaze at top exterior and interior.

MSRP:

48 pc: \$12.73 (c) 96 pc: \$12.35 (c) 288 pc: \$12.00 (c) 576 pc: \$11.65 (c)







16oz C-handle stoneware mug with matte marble finish and solid handle.

MSRP:

48 pc: \$13.34 (c) 96 pc: \$12.95 (c) 288 pc: \$12.57 (c) 576 pc: \$12.21 (c)





LMS279 X MARKS THE SPOT MUG

17 oz. stoneware mug with raised "X" texture on exterior and contrast crackle glaze inside.

MSRP:

48 pc: \$10.18 (c) 96 pc: \$9.87 (c) 288 pc: \$9.59 (c) 576 pc: \$9.31 (c)



LMS286 BEECH TREE MUG

16 oz. stoneware mug with speckled glaze exterior and crackled glaze interior.

MSRP:

48 pc: \$12.56 (c) 96 pc: \$12.19 (c) 288 pc: \$11.84 (c) 576 pc: \$11.49 (c)



LMS220 HALF CHALKBOARD MUG

16 oz. stoneware mug with shiny white upper glaze,and "chalkboard" glaze base. Ships with 2 pieces of chalk

MSRP:

48 pc: \$14.67 (c) 96 pc: \$14.25 (c) 288 pc: \$13.83 (c) 576 pc: \$13.43 (c)



LMS221 SCRATCH MUG

15 oz. stoneware mug with matte black exterior and red engraved scratches opposite handle.

MSRP:

48 pc: \$13.29 (c) 96 pc: \$12.89 (c) 288 pc: \$12.52 (c) 576 pc: \$12.15 (c)

BOTTLES • CORPORATE DRINKWARE



LMS245 NEXUS WATER BOTTLE

22 oz. Tritan water bottle with stainless steel base and cap.

MSRP:

48 pc: \$17.82 (c) 96 pc: \$17.30 (c) 288 pc: \$16.80 (c) 576 pc: \$16.31 (c)







LMS281 WOOD GRAIN TRAVEL BOTTLE

16 oz. stainless steel, double wall, vacuum sealed bottle with woodgrain pattern and screw on lid.

MSRP:

48 pc: \$20.37 (c) 96 pc: \$19.78 (c) 288 pc: \$19.21 (c) 576 pc: \$18.65 (c)





LMS329 OMBRE DOUBLE ENTRY BOTTLE

17 oz. stainless steel, double wall sport bottle with silicone loop leash. Bottle has narrow mouth at top for drinking and removable bottom for easy filling and cleaning.

MSRP:

48 pc: \$20.37 (c) 96 pc: \$19.78 (c) 288 pc: \$19.21 (c) 576 pc: \$18.65 (c)



Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.

CORPORATE DRINKWARE • TUMBLERS



LMS334 CORK BASE DOUBLE WALL TUMBLER

20oz matte finish stainless steel, double wall, vacuum sealed tumbler with cork base and push on lid with slide opening.

MSRP:

48 pc: \$23.44 (c) 96 pc: \$22.76 (c) 288 pc: \$22.09 (c) 576 pc: \$21.45 (c)



LMS161 **WINE KEY**

Classic style waiter's wine opener. Size: 45/8" long (closed) Imprint color: White only

MSRP:

48 pc: \$10.18 (c) 96 pc: \$9.87 (c) 288 pc: \$9.59 (c) 576 pc: \$9.31 (c)









LMS300 WINE TUMBLER WITH LID

tumbler in metallic colors, with clear plastic drinking lid.

MSRP:

48 pc: \$15.43 (c) 96 pc: \$14.98 (c) 288 pc: \$14.55 (c) 576 pc: \$14.11 (c)

12 oz. stainless steel, double wall, vacuum sealed wine

LMS321 STAINLESS STEEL WINE TUMBLER 12 oz. stainless steel, double wall, vacuum sealed

wine tumbler with clear plastic, leak-proof lid. Brushed stainless at rim, lightly textured, powder coated finish on exterior.

MSRP:

48 pc: \$14.99 (c) 96 pc: \$14.56 (c) 288 pc: \$14.13 (c) 576 pc: \$13.72 (c)

Includes 1 color, 1 location screen or pad print. Set-up and additional run charges will apply.



JBL SONY

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